



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

✓ **RBW1805G01631**
Job Sheet 1



Part No: RBW1805G01631-3G-7 Job Qty: 3 ea

Part Name: Installation Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 10/1/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1805G01631-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Lead Time	Sign-off	DAS
					Setup Hrs	Run Hrs				
90	Start up Operation	3 Ea	10/1/18	10/1/18	0.00	0.00	Start Up Machining-4		AMP 10/18/18	56
100	Bandsaw	3 pcs	10/1/18	10/1/18	0.08	3.00	Bandsaw1		AMP 10/18/18	9-89
120	CNC Lathe	3 pcs	10/1/18	10/1/18	0.00	3.00	SL2500Y		AMP 10/18/18	19-06-26
130	QC	3 pcs	10/1/18	10/1/18	0.00	0.00	QC2 Machining-5		AMP 10/18/18	19-06-24
140	CNC Vertical Machining	3 pcs	10/1/18	10/1/18	0.00	3.00	HAAS1-6		AMP 10/18/18	19-06-24
150	QC	3 pcs	10/1/18	10/1/18	0.00	0.00	QC2 Machining-5		AMP 10/18/18	19-06-24
152	CNC Lathe	3 pcs	10/1/18	10/1/18	0.00	3.00	SL2500Y - B4B		AMP 10/18/18	19-06-24
154	QC	3 pcs	10/1/18	10/1/18	0.00	3.00	QC2 Machining-1		AMP 10/18/18	19-06-24
160	QC	3 pcs	10/1/18	10/1/18	0.00	0.00	QC8 Machining-5		AMP 10/18/18	19-06-24
190	Packaging	3 pcs	10/1/18	10/1/18	0.00	0.00	Packaging3-2		AMP 10/18/18	28
200	QC21-SA	3 Ea	10/1/18	10/1/18	0.00	0.00	QC21		AMP 10/18/18	9-89

Part Op 100 - 1- Cut blank to 10.55"

Descriptions: 120 - 1-Machine as per folio FB926 FOLIO REV: AA DWG REV: 2 2-Deburr 21 AUG 28 2018
140 - 1-Machine as per folio FB926 FOLIO REV: AA DWG REV: 2 2- Run in Mazak 3-Deburr
154 - 1- Engrave T/N and/or P/N number using Marktronic engraver as per DWG.
190 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R5.500	304 SS Round bar 5.500 cut to size: 10.625"	2.6370 ft (.879 ea)	90-Start up Operation	5048652

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R5.500	3	12	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S136352



Part: RBW1805G01631-3G-7

Job No: 183049

Serial No/Batch: S136352

Revision: 2

Inspector:

Exp Date:

Instructions:

found.

Plex 11/29/18 7:53 AM DART.LAMARCHE.MATHIEU



FILE	MVA INSTALLATION TOOL	
proj.no.	RBW1805G01631-3G-7	
DATE	4/28/2013	SCALE 1:4
BY	SMITH	DATE 4/28/2013
APPROVED	SMITH	SCALE 1:4
REVISION	1.0	DATE 4/28/2013
DESCRIPTION	MVA INSTALLATION TOOL	
QUANTITY	1.0	
UNIT	EA	
PRICE	1.00	
TOTAL	1.00	
REMARKS	1.00	
REVISION	1.00	
DESCRIPTION	MVA INSTALLATION TOOL	
QUANTITY	1.00	
UNIT	EA	
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UNIT	EA	
PRICE	1.00	
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REMARKS	1.00	
REVISION	1.00	
DESCRIPTION	MVA INSTALLATION TOOL	
QUANTITY	1.0	

DART AEROSPACE LTD		Work Order:	183049
Description: MVA INSTALLATION TOOL		Part Number:	RBW1805G01631-3G-7
Inspection Dwg: ↓	Rev: 2	Page 1 of 1	

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INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
φ 4.248	+/- .005	φ 4.248	✓		Mic/T-6	JB-06
120°	+/- ½°	120°	✓		Angle M.	CVC-17
0.353	+/- .005	0.354	✓		Vern	GA-13
2.389	+/- .005	2.388	✓		H-6	31006
φ 5.188	+/- .005	φ 5.188	✓		Mic/T-6	JB-07 / ref.
φ 3.865	+/- .005	φ 3.864	✓		Mic/T-6	GA-10 / ref.
0.785	+/- .005	0.786	✓		Vern	GA-13
9.450	+/- .005	9.449	✓		H-6	31006
0.784	+/- .005	0.786	✓		H-6	31006
0.317	+/- .005	0.317	✓		D-6	GA-08
0.08 x 45°	+/- .010 / +/- ½°	0.080 x 45°	✓		Vern	JL-2
0.277	+/- .005	0.277	✓		H-6	31006
1.180	+/- .005	1.180	✓		Vern	GA-13
φ 4.715	+/- .005	φ 4.716	✓		Mic	JB-06
5.190	+/- .005	5.191	✓		Vern	GA-13
2.595	+/- .005	2.5955	✓		H-6	31006
φ 1.560	+/- .005	φ 1.560	✓		Mic/T-6	JL-11 / ref.
φ 0.985	+/- .005	0.985	✓		Vern	JL-2
φ 4.248	+/- .005	φ 4.248	✓		Mic/T-6	JB-06
φ 5.515	+/- .005	φ 5.513	✓		Mic	JB-07
2.598	+/- .005	2.598	✓		H-6	31006
φ 4.765	+/- .005	φ 4.765	✓		Mic	JB-06
φ 4.515	+/- .005	φ 4.516	✓		"	"
1.180	+/- .005	1.180	✓		Vern	GA-13
0.990	+/- .005	0.988	✓		"	"
0.393	+/- .005	0.395	✓		"	"
2.598	+/- .005	2.598	✓		H-6	31006
0.940	+/- .005	0.942	✓		Vern	GA-13
R0.63	+/- .010	R0.625	✓		R-6	ref.
R0.13	+/- .010	R0.125	✓		"	"
φ 4.248	+/- .005	φ 4.248	✓		Mic/T-6	JB-06 / ref.
0.990	+/- .005	0.989	✓		Vern	JL-2

Measured by: JL / B.m	Checked by: MML	QC Inspector:
Date: 19-6-26 / 19-08-24	Date: 19/08/27	Date:

Engineering Approval: (if necessary)	Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

